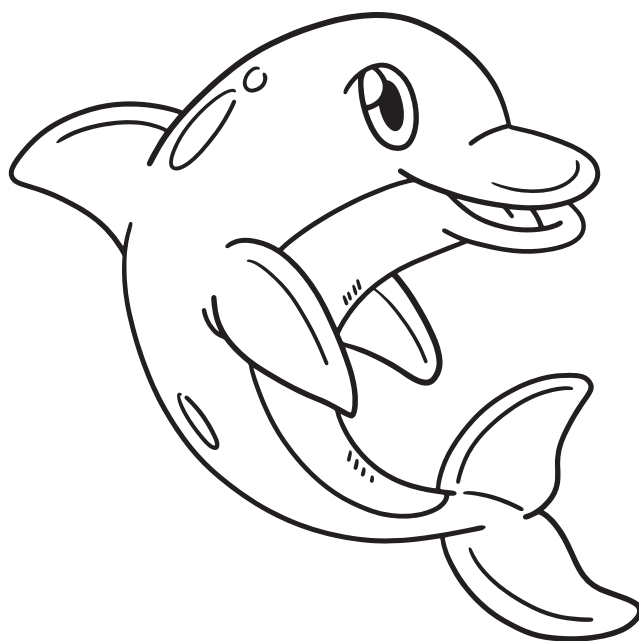


**mijn oefenboek  
tot 20**





### TE + E zonder brug

$15 + 2 = \dots$

$6 + 14 = \dots$

$12 + 7 = \dots$

$4 + 14 = \dots$

$17 + 1 = \dots$

$16 + 2 = \dots$

$1 + 18 = \dots$

$11 + 8 = \dots$

$13 + 4 = \dots$

$3 + 13 = \dots$

**... /10**



### TE - E zonder brug

$15 - 3 = \dots$

$14 - 2 = \dots$

$19 - 1 = \dots$

$17 - 6 = \dots$

$16 - 6 = \dots$

$12 - 1 = \dots$

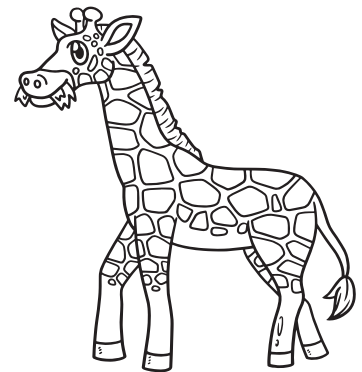
$18 - 4 = \dots$

$11 - 1 = \dots$

$16 - 5 = \dots$

$15 - 4 = \dots$

**... /10**



### TE - TE zonder brug

$16 - 13 = \dots$

$18 - 14 = \dots$

$17 - 11 = \dots$

$15 - 13 = \dots$

$13 - 12 = \dots$

$19 - 17 = \dots$

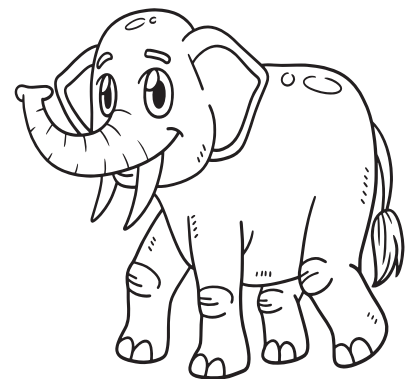
$14 - 12 = \dots$

$19 - 15 = \dots$

$16 - 11 = \dots$

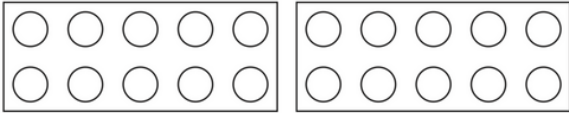
$20 - 16 = \dots$

**... /10**



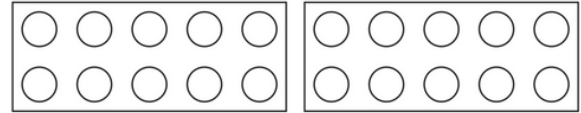
## optellen met brug

... /4



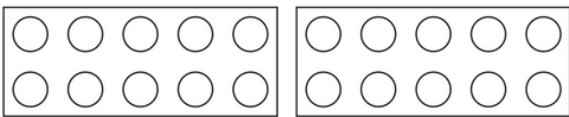
$$7 + 5 = \dots\dots$$

.....



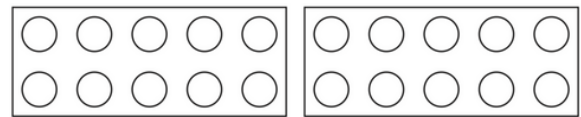
$$8 + 6 = \dots\dots$$

.....



$$4 + 9 = \dots\dots$$

.....

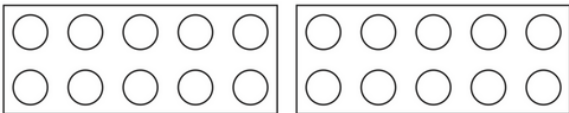


$$7 + 8 = \dots\dots$$

.....

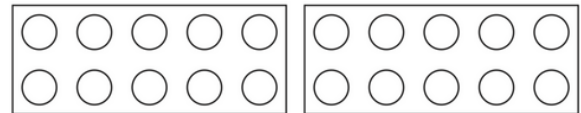
## aftrekken met brug

... /4



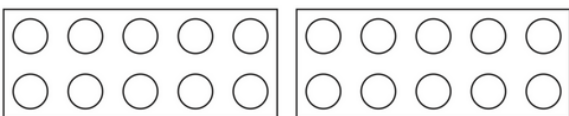
$$14 - 8 = \dots\dots$$

.....



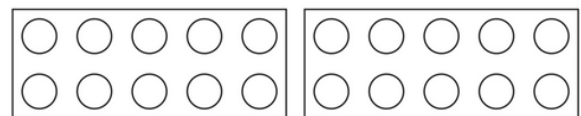
$$17 - 9 = \dots\dots$$

.....



$$12 - 5 = \dots\dots$$

.....



$$15 - 9 = \dots\dots$$

.....

### TE + E zonder brug

$16 + 3 = \dots$

$5 + 15 = \dots$

$17 + 2 = \dots$

$14 + 5 = \dots$

$18 + 2 = \dots$

$3 + 12 = \dots$

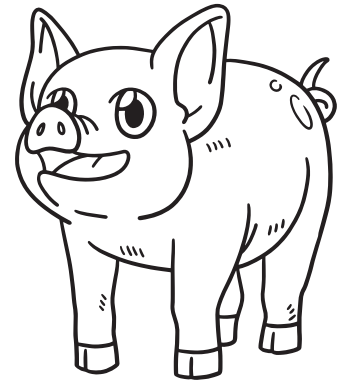
$13 + 4 = \dots$

$15 + 3 = \dots$

$1 + 11 = \dots$

$2 + 14 = \dots$

**... /10**



### TE - E zonder brug

$18 - 3 = \dots$

$15 - 4 = \dots$

$17 - 7 = \dots$

$20 - 5 = \dots$

$16 - 3 = \dots$

$12 - 1 = \dots$

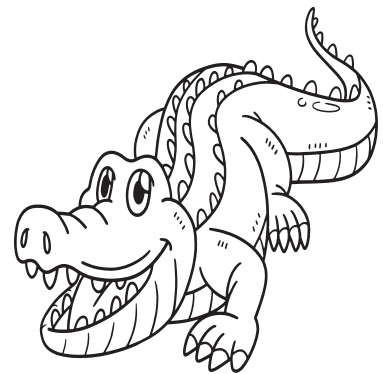
$19 - 8 = \dots$

$13 - 3 = \dots$

$14 - 3 = \dots$

$18 - 5 = \dots$

**... /10**



### TE - TE zonder brug

$15 - 14 = \dots$

$18 - 16 = \dots$

$20 - 13 = \dots$

$17 - 14 = \dots$

$11 - 10 = \dots$

$16 - 12 = \dots$

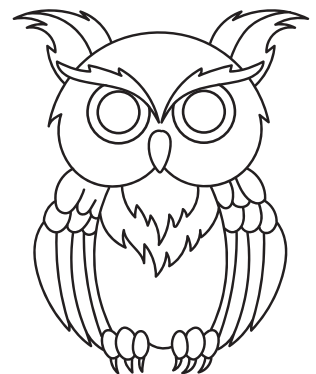
$14 - 11 = \dots$

$19 - 14 = \dots$

$20 - 18 = \dots$

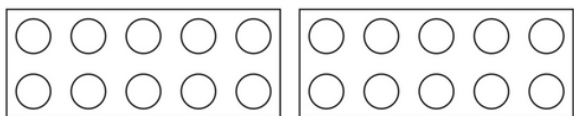
$13 - 12 = \dots$

**... /10**



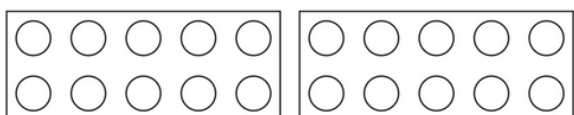
## optellen met brug

... /4



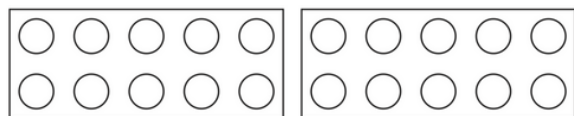
$$9 + 3 = \dots\dots$$

.....



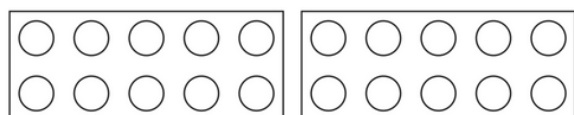
$$5 + 6 = \dots\dots$$

.....



$$8 + 4 = \dots\dots$$

.....

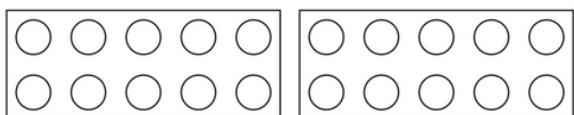


$$7 + 9 = \dots\dots$$

.....

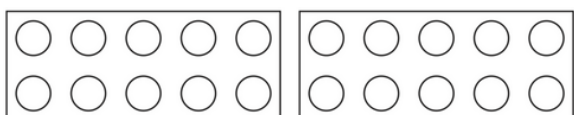
## aftrekken met brug

... /4



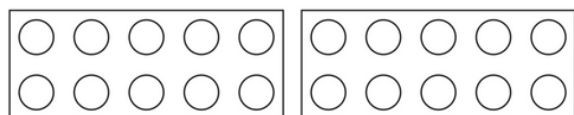
$$15 - 7 = \dots\dots$$

.....



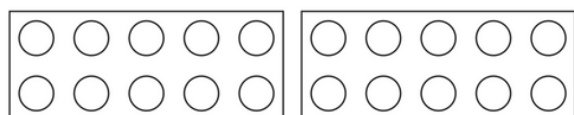
$$11 - 4 = \dots\dots$$

.....



$$18 - 9 = \dots\dots$$

.....



$$17 - 8 = \dots\dots$$

.....

### TE + E zonder brug

$7 + 13 = \dots$

$3 + 14 = \dots$

$18 + 1 = \dots$

$12 + 6 = \dots$

$4 + 15 = \dots$

$16 + 4 = \dots$

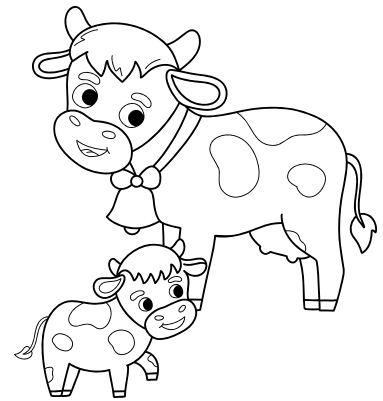
$5 + 12 = \dots$

$17 + 2 = \dots$

$13 + 3 = \dots$

$2 + 14 = \dots$

**... /10**



### TE - E zonder brug

$19 - 4 = \dots$

$12 - 2 = \dots$

$20 - 9 = \dots$

$15 - 4 = \dots$

$17 - 6 = \dots$

$20 - 2 = \dots$

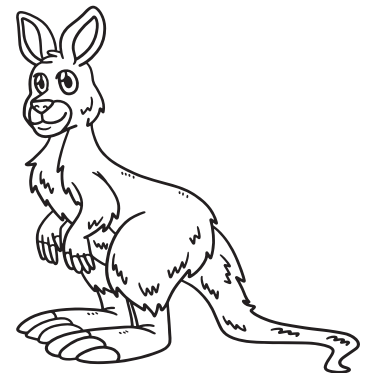
$16 - 4 = \dots$

$18 - 5 = \dots$

$14 - 4 = \dots$

$15 - 1 = \dots$

**... /10**



### TE - TE zonder brug

$16 - 12 = \dots$

$20 - 15 = \dots$

$19 - 14 = \dots$

$18 - 17 = \dots$

$17 - 13 = \dots$

$13 - 12 = \dots$

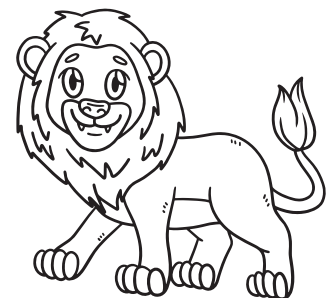
$14 - 11 = \dots$

$17 - 15 = \dots$

$20 - 17 = \dots$

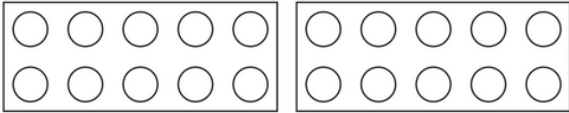
$18 - 12 = \dots$

**... /10**



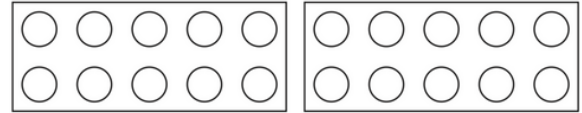
# optellen met brug

... /4



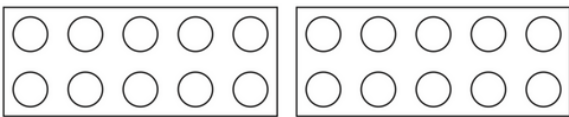
$$4 + 7 = \dots\dots$$

.....



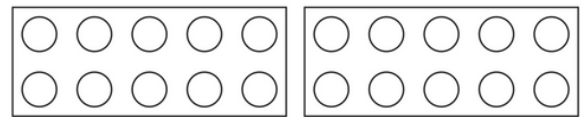
$$2 + 9 = \dots\dots$$

.....



$$6 + 7 = \dots\dots$$

.....

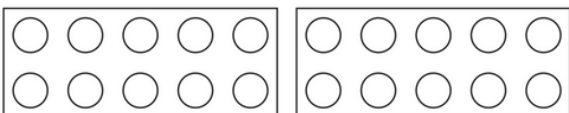


$$8 + 5 = \dots\dots$$

.....

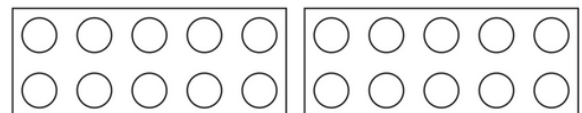
# afrekken met brug

... /4



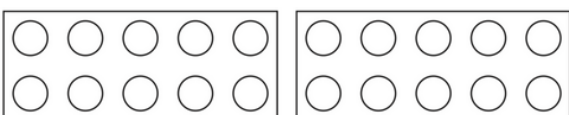
$$13 - 6 = \dots\dots$$

.....



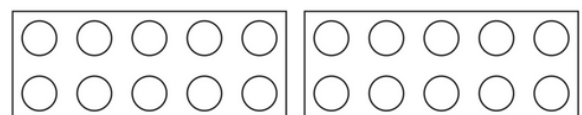
$$15 - 8 = \dots\dots$$

.....



$$12 - 9 = \dots\dots$$

.....



$$14 - 5 = \dots\dots$$

.....



### TE + E zonder brug

$8 + 11 = \dots$

$12 + 5 = \dots$

$18 + 2 = \dots$

$6 + 12 = \dots$

$17 + 1 = \dots$

$4 + 14 = \dots$

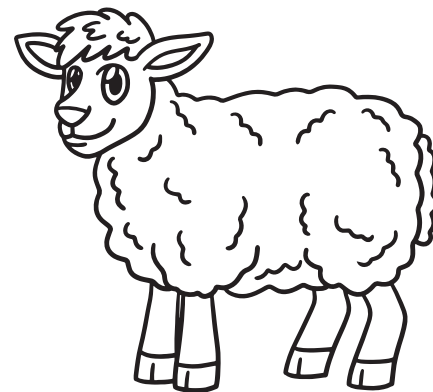
$15 + 3 = \dots$

$13 + 6 = \dots$

$5 + 15 = \dots$

$11 + 7 = \dots$

**... /10**



### TE - E zonder brug

$18 - 5 = \dots$

$17 - 4 = \dots$

$19 - 7 = \dots$

$20 - 5 = \dots$

$15 - 1 = \dots$

$16 - 6 = \dots$

$20 - 9 = \dots$

$15 - 3 = \dots$

$18 - 2 = \dots$

$19 - 3 = \dots$

**... /10**



### TE - TE zonder brug

$15 - 14 = \dots$

$19 - 16 = \dots$

$20 - 18 = \dots$

$15 - 11 = \dots$

$18 - 12 = \dots$

$20 - 13 = \dots$

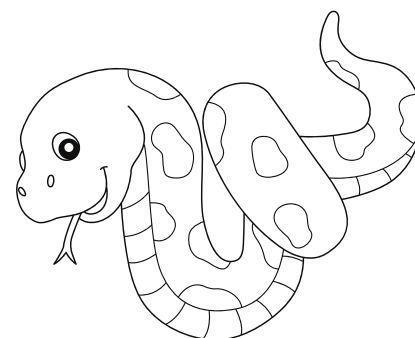
$19 - 14 = \dots$

$17 - 12 = \dots$

$16 - 11 = \dots$

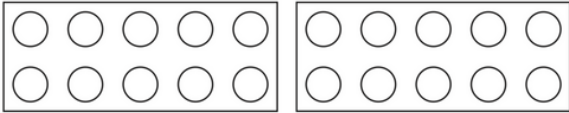
$18 - 15 = \dots$

**... /10**



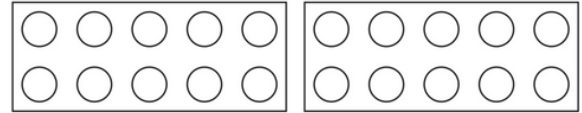
## optellen met brug

... /4



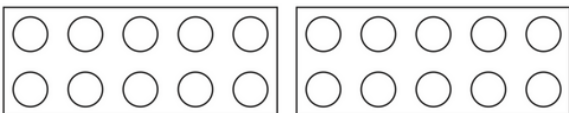
$$8 + 7 = \dots\dots$$

.....



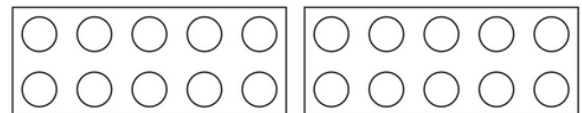
$$6 + 6 = \dots\dots$$

.....



$$3 + 9 = \dots\dots$$

.....

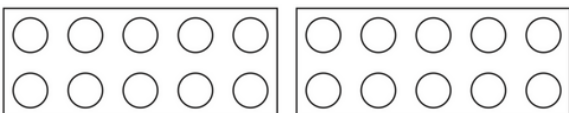


$$9 + 7 = \dots\dots$$

.....

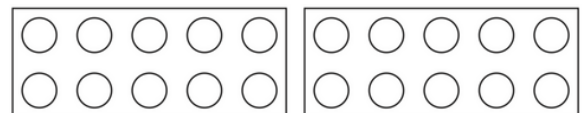
## af trekken met brug

... /4



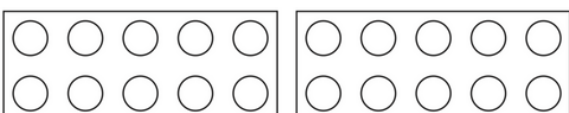
$$11 - 8 = \dots\dots$$

.....



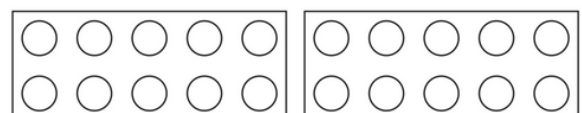
$$13 - 5 = \dots\dots$$

.....



$$14 - 7 = \dots\dots$$

.....



$$16 - 9 = \dots\dots$$

.....

### TE + E zonder brug

$7 + 12 = \dots$

$14 + 2 = \dots$

$15 + 4 = \dots$

$3 + 16 = \dots$

$18 + 2 = \dots$

$4 + 14 = \dots$

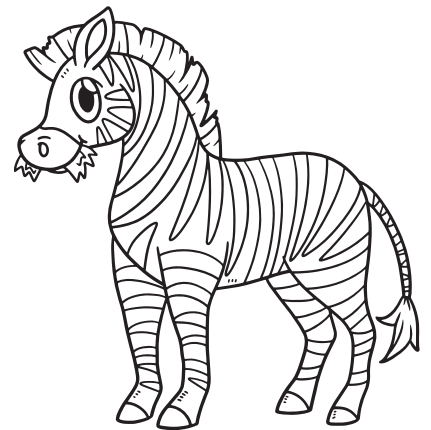
$17 + 2 = \dots$

$1 + 17 = \dots$

$19 + 1 = \dots$

$16 + 3 = \dots$

**... /10**



### TE - E zonder brug

$20 - 7 = \dots$

$18 - 6 = \dots$

$15 - 4 = \dots$

$17 - 5 = \dots$

$19 - 2 = \dots$

$16 - 4 = \dots$

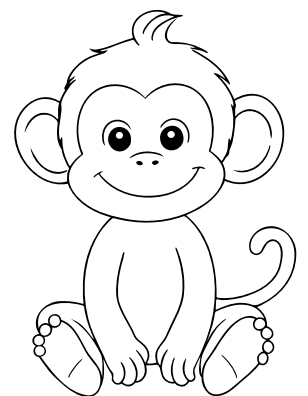
$17 - 7 = \dots$

$19 - 8 = \dots$

$16 - 2 = \dots$

$20 - 6 = \dots$

**... /10**



### TE - TE zonder brug

$14 - 13 = \dots$

$20 - 12 = \dots$

$17 - 15 = \dots$

$19 - 14 = \dots$

$15 - 11 = \dots$

$16 - 14 = \dots$

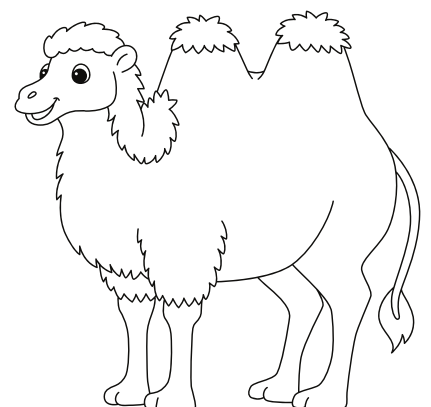
$18 - 15 = \dots$

$20 - 17 = \dots$

$17 - 12 = \dots$

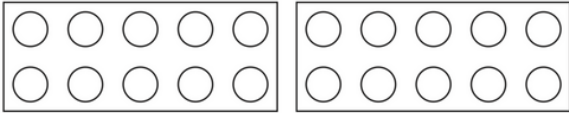
$19 - 15 = \dots$

**... /10**



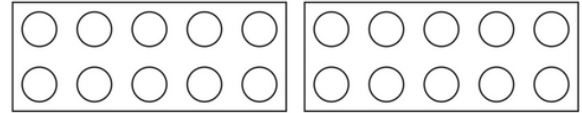
# optellen met brug

... /4



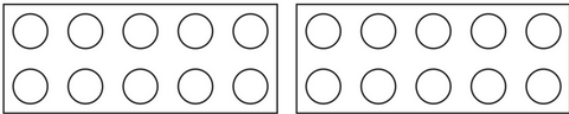
$$4 + 8 = \dots$$

.....



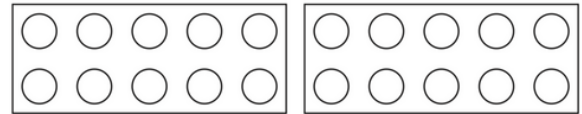
$$5 + 8 = \dots$$

.....



$$7 + 7 = \dots$$

.....

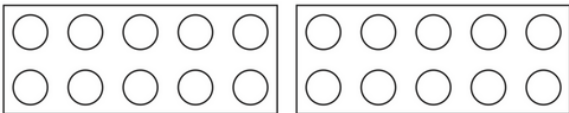


$$9 + 4 = \dots$$

.....

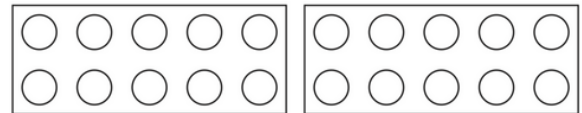
# aftrekken met brug

... /4



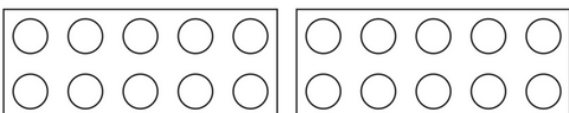
$$15 - 6 = \dots$$

.....



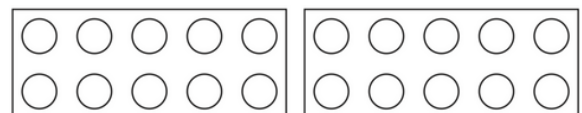
$$11 - 5 = \dots$$

.....



$$16 - 8 = \dots$$

.....



$$12 - 7 = \dots$$

.....