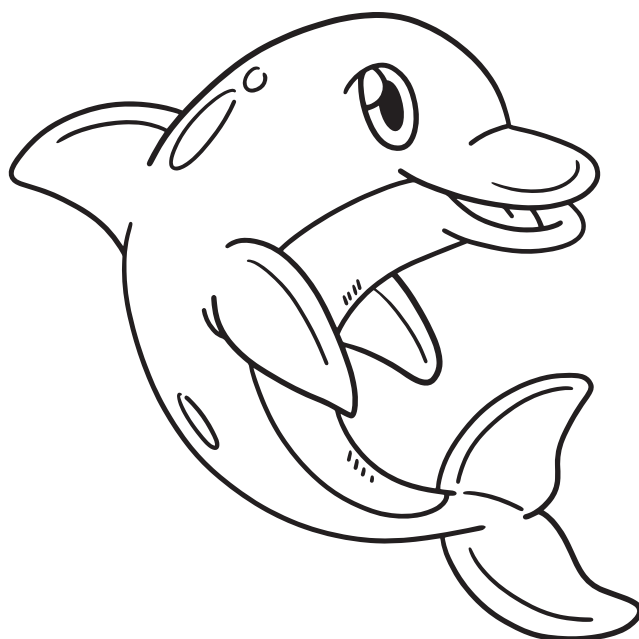


**mijn oefenboek
tot 20**



TE + E zonder brug

$15 + 2 = \mathbf{17}$

$6 + 14 = \mathbf{20}$

$12 + 7 = \mathbf{19}$

$4 + 14 = \mathbf{18}$

$17 + 1 = \mathbf{18}$

$16 + 2 = \mathbf{18}$

$1 + 18 = \mathbf{19}$

$11 + 8 = \mathbf{19}$

$13 + 4 = \mathbf{17}$

$3 + 13 = \mathbf{16}$

... /10



TE - E zonder brug

$15 - 3 = \mathbf{12}$

$14 - 2 = \mathbf{12}$

$19 - 1 = \mathbf{18}$

$17 - 6 = \mathbf{11}$

$16 - 6 = \mathbf{11}$

$12 - 1 = \mathbf{11}$

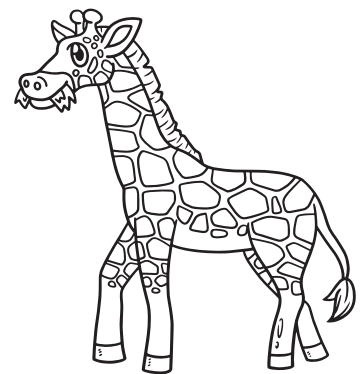
$18 - 4 = \mathbf{14}$

$11 - 1 = \mathbf{10}$

$16 - 5 = \mathbf{11}$

$15 - 4 = \mathbf{11}$

... /10



TE - TE zonder brug

$16 - 13 = \mathbf{3}$

$18 - 14 = \mathbf{4}$

$17 - 11 = \mathbf{6}$

$15 - 13 = \mathbf{2}$

$13 - 12 = \mathbf{1}$

$19 - 17 = \mathbf{2}$

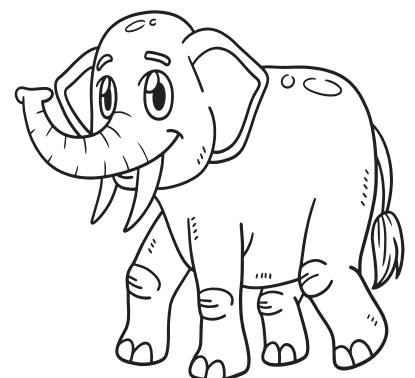
$14 - 12 = \mathbf{2}$

$19 - 15 = \mathbf{4}$

$16 - 11 = \mathbf{5}$

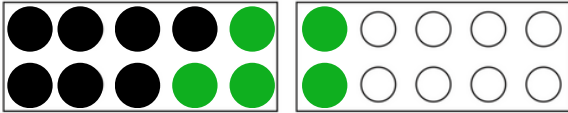
$20 - 16 = \mathbf{4}$

... /10



optellen met brug

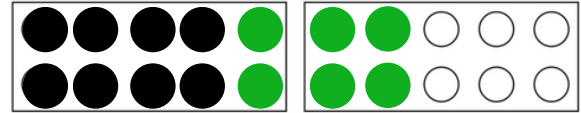
... /4



$$7 + 5 = 12$$

10

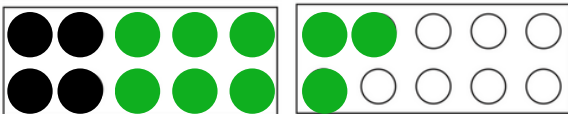
3 2



$$8 + 6 = 14$$

10

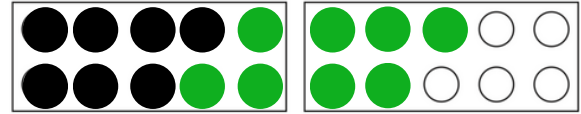
2 4



$$4 + 9 = 13$$

10

6 3



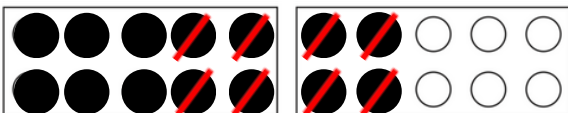
$$7 + 8 = 15$$

10

3 5

aftrekken met brug

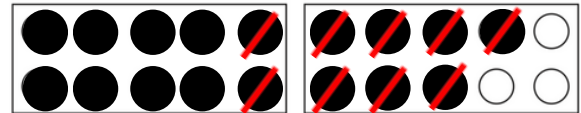
... /4



$$14 - 8 = 6$$

10

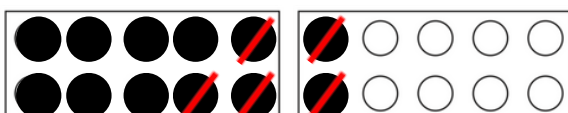
4 4



$$17 - 9 = 8$$

10

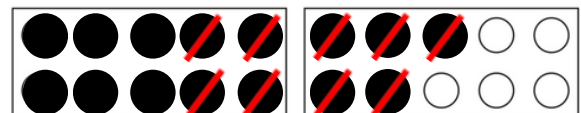
7 2



$$12 - 5 = 7$$

10

2 3



$$15 - 9 = 6$$

10

5 4

TE + E zonder brug

$16 + 3 = \mathbf{19}$

$5 + 15 = \mathbf{20}$

$17 + 2 = \mathbf{19}$

$14 + 5 = \mathbf{19}$

$18 + 2 = \mathbf{20}$

$3 + 12 = \mathbf{15}$

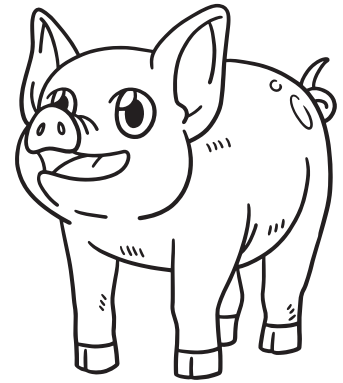
$13 + 4 = \mathbf{17}$

$15 + 3 = \mathbf{18}$

$1 + 11 = \mathbf{12}$

$2 + 14 = \mathbf{16}$

... /10



TE - E zonder brug

$18 - 3 = \mathbf{15}$

$15 - 4 = \mathbf{11}$

$17 - 7 = \mathbf{10}$

$20 - 5 = \mathbf{15}$

$16 - 3 = \mathbf{13}$

$12 - 1 = \mathbf{11}$

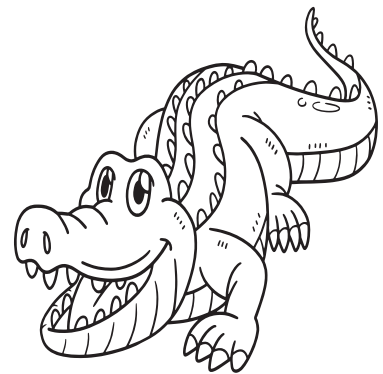
$19 - 8 = \mathbf{11}$

$13 - 3 = \mathbf{10}$

$14 - 3 = \mathbf{11}$

$18 - 5 = \mathbf{13}$

... /10



TE - TE zonder brug

$15 - 14 = \mathbf{1}$

$18 - 16 = \mathbf{2}$

$20 - 13 = \mathbf{7}$

$17 - 14 = \mathbf{3}$

$11 - 10 = \mathbf{1}$

$16 - 12 = \mathbf{4}$

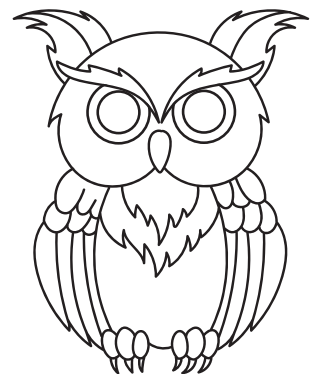
$14 - 11 = \mathbf{3}$

$19 - 14 = \mathbf{5}$

$20 - 18 = \mathbf{2}$

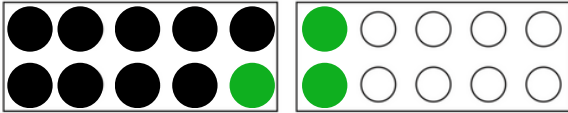
$13 - 12 = \mathbf{1}$

... /10



optellen met brug

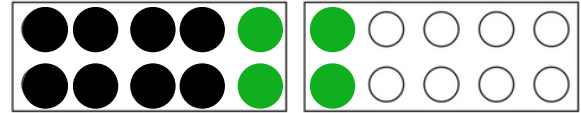
... /4



$$9 + 3 = 12$$

10

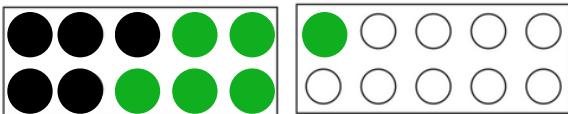
1 2



$$8 + 4 = 12$$

10

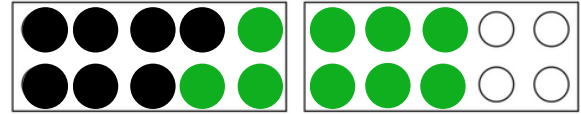
2 2



$$5 + 6 = 11$$

10

5 1



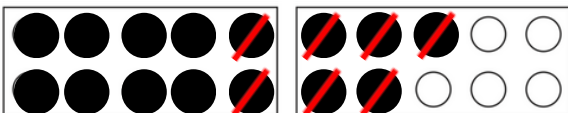
$$7 + 9 = 16$$

10

3 6

afrekken met brug

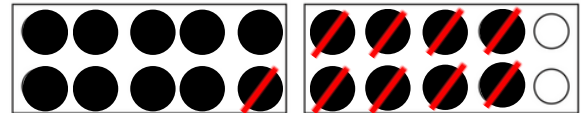
... /4



$$15 - 7 = 8$$

10

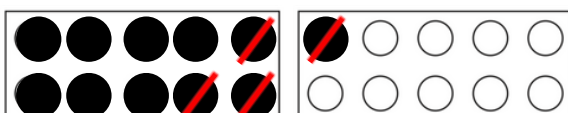
5 2



$$18 - 9 = 9$$

10

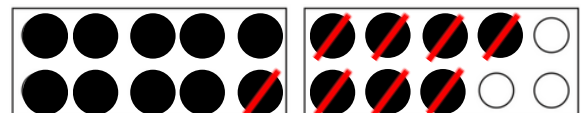
8 1



$$11 - 4 = 7$$

10

1 3



$$17 - 8 = 9$$

10

7 1

TE + E zonder brug

$7 + 13 = \underline{20}$

$3 + 14 = \underline{17}$

$18 + 1 = \underline{19}$

$12 + 6 = \underline{18}$

$4 + 15 = \underline{19}$

$16 + 4 = \underline{20}$

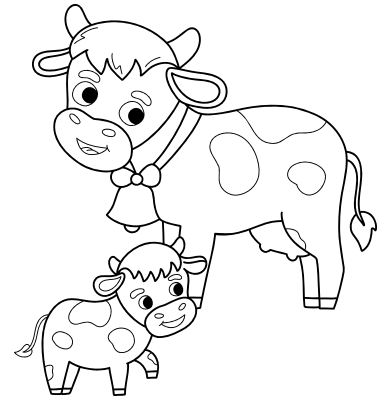
$5 + 12 = \underline{17}$

$17 + 2 = \underline{19}$

$13 + 3 = \underline{16}$

$2 + 14 = \underline{16}$

... /10



TE - E zonder brug

$19 - 4 = \underline{15}$

$12 - 2 = \underline{10}$

$20 - 9 = \underline{11}$

$15 - 4 = \underline{11}$

$17 - 6 = \underline{11}$

$20 - 2 = \underline{18}$

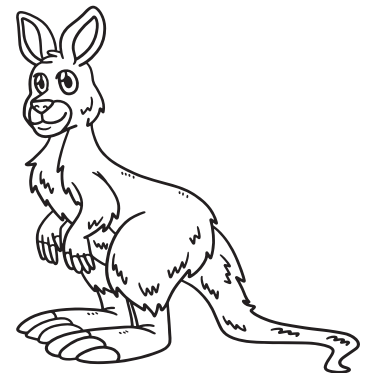
$16 - 4 = \underline{12}$

$18 - 5 = \underline{13}$

$14 - 4 = \underline{10}$

$15 - 1 = \underline{14}$

... /10



TE - TE zonder brug

$16 - 12 = \underline{4}$

$20 - 15 = \underline{5}$

$19 - 14 = \underline{5}$

$18 - 17 = \underline{1}$

$17 - 13 = \underline{4}$

$13 - 12 = \underline{1}$

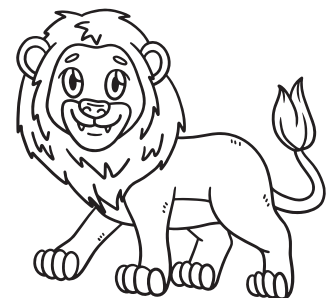
$14 - 11 = \underline{3}$

$17 - 15 = \underline{2}$

$20 - 17 = \underline{3}$

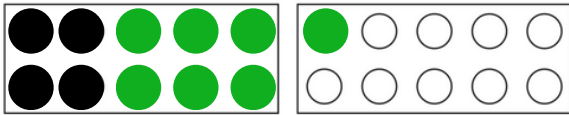
$18 - 12 = \underline{6}$

... /10



optellen met brug

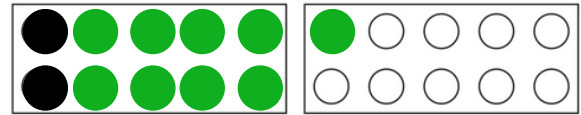
... /4



$$4 + 7 = 11$$

10

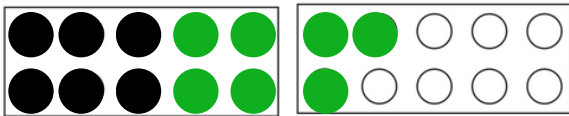
6 1



$$2 + 9 = 11$$

10

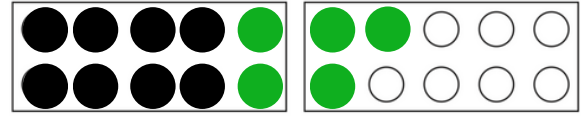
8 1



$$6 + 7 = 13$$

10

4 3



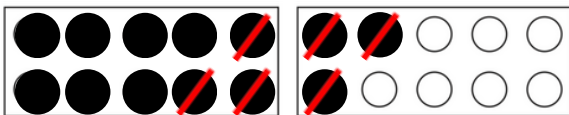
$$8 + 5 = 13$$

10

2 3

aftrekken met brug

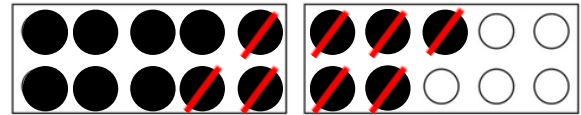
... /4



$$13 - 6 = 7$$

10

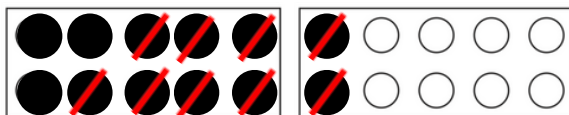
3 3



$$15 - 8 = 7$$

10

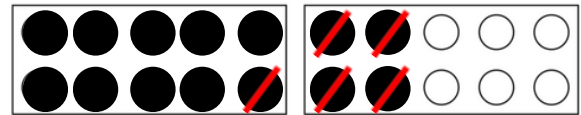
5 3



$$12 - 9 = 3$$

10

2 7



$$14 - 5 = 9$$

10

4 1

TE + E zonder brug

$8 + 11 = \underline{19}$

$12 + 5 = \underline{17}$

$18 + 2 = \underline{20}$

$6 + 12 = \underline{18}$

$17 + 1 = \underline{18}$

$4 + 14 = \underline{18}$

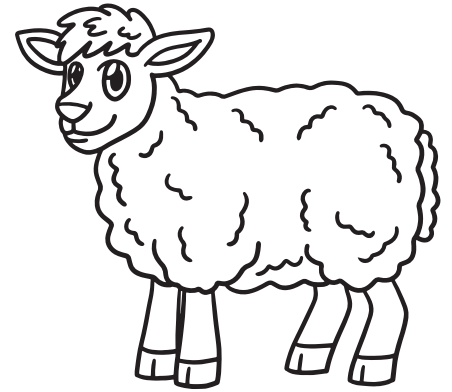
$15 + 3 = \underline{18}$

$13 + 6 = \underline{19}$

$5 + 15 = \underline{20}$

$11 + 7 = \underline{18}$

... /10



TE - E zonder brug

$18 - 5 = \underline{13}$

$17 - 4 = \underline{13}$

$19 - 7 = \underline{12}$

$20 - 5 = \underline{15}$

$15 - 1 = \underline{14}$

$16 - 6 = \underline{10}$

$20 - 9 = \underline{11}$

$15 - 3 = \underline{12}$

$18 - 2 = \underline{16}$

$19 - 3 = \underline{16}$

... /10



TE - TE zonder brug

$15 - 14 = \underline{1}$

$19 - 16 = \underline{3}$

$20 - 18 = \underline{2}$

$15 - 11 = \underline{4}$

$18 - 12 = \underline{6}$

$20 - 13 = \underline{7}$

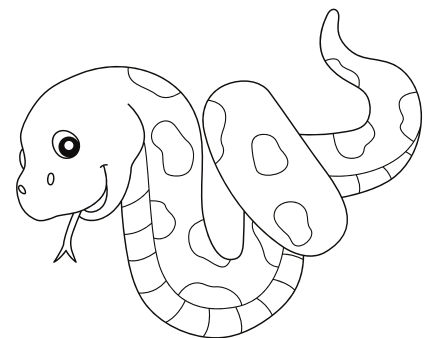
$19 - 14 = \underline{5}$

$17 - 12 = \underline{5}$

$16 - 11 = \underline{5}$

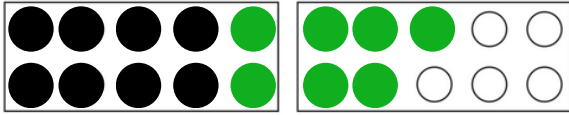
$18 - 15 = \underline{3}$

... /10



optellen met brug

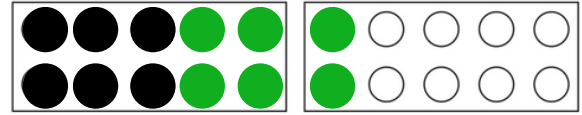
... /4



$$8 + 7 = 15$$

10

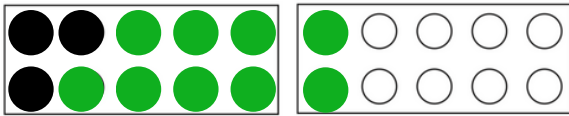
2 5



$$6 + 6 = 12$$

10

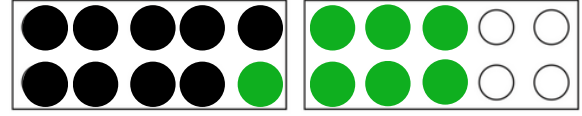
4 2



$$3 + 9 = 12$$

10

7 2



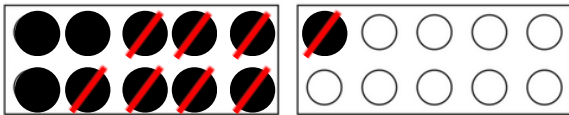
$$9 + 7 = 16$$

10

1 6

afrekken met brug

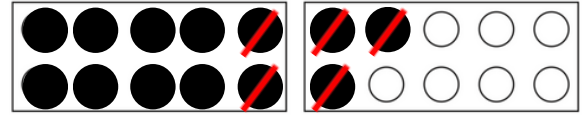
... /4



$$11 - 8 = 3$$

10

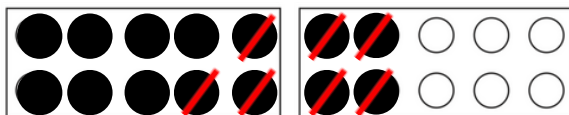
1 7



$$13 - 5 = 8$$

10

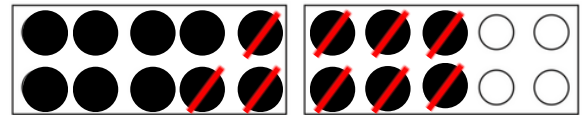
3 2



$$14 - 7 = 7$$

10

2 3



$$16 - 9 = 7$$

10

6 3

TE + E zonder brug

$7 + 12 = \mathbf{19}$

$14 + 2 = \mathbf{16}$

$15 + 4 = \mathbf{19}$

$3 + 16 = \mathbf{19}$

$18 + 2 = \mathbf{20}$

$4 + 14 = \mathbf{18}$

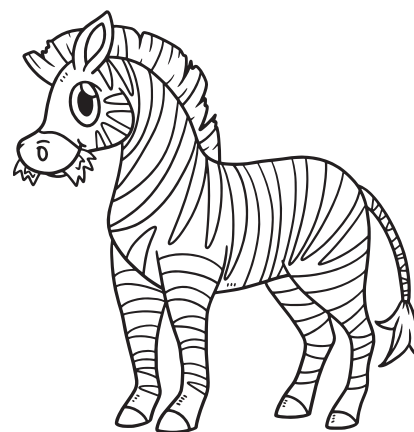
$17 + 2 = \mathbf{19}$

$1 + 17 = \mathbf{18}$

$19 + 1 = \mathbf{20}$

$16 + 3 = \mathbf{19}$

... /10



TE - E zonder brug

$20 - 7 = \mathbf{13}$

$18 - 6 = \mathbf{12}$

$15 - 4 = \mathbf{11}$

$17 - 5 = \mathbf{12}$

$19 - 2 = \mathbf{17}$

$16 - 4 = \mathbf{12}$

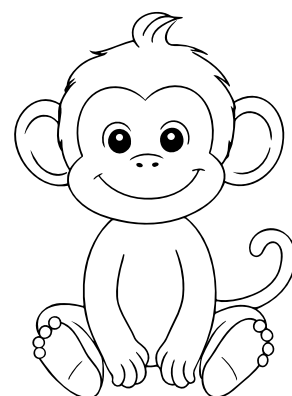
$17 - 7 = \mathbf{10}$

$19 - 8 = \mathbf{11}$

$16 - 2 = \mathbf{14}$

$20 - 6 = \mathbf{14}$

... /10



TE - TE zonder brug

$14 - 13 = \mathbf{1}$

$20 - 12 = \mathbf{8}$

$17 - 15 = \mathbf{2}$

$19 - 14 = \mathbf{5}$

$15 - 11 = \mathbf{4}$

$16 - 14 = \mathbf{2}$

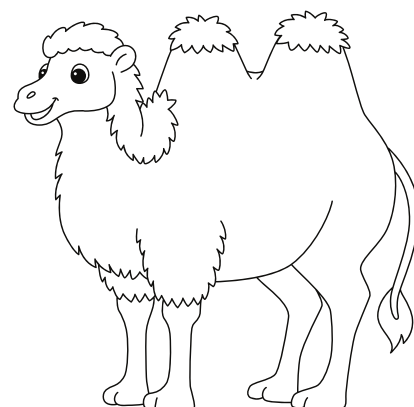
$18 - 15 = \mathbf{3}$

$20 - 17 = \mathbf{3}$

$17 - 12 = \mathbf{5}$

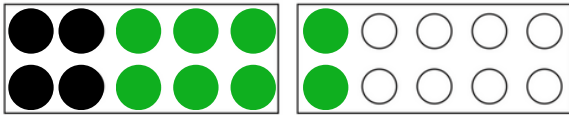
$19 - 15 = \mathbf{4}$

... /10



optellen met brug

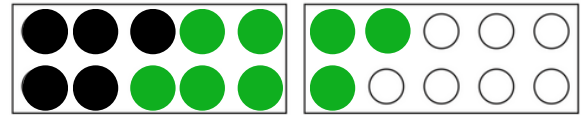
... /4



$$4 + 8 = 12$$

10

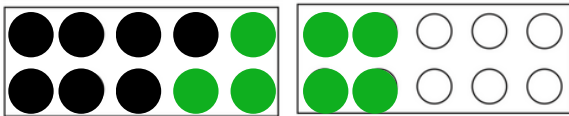
6 2



$$5 + 8 = 13$$

10

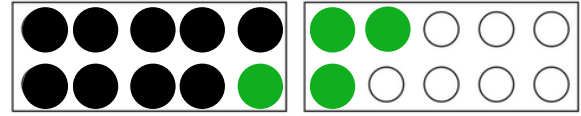
5 3



$$7 + 7 = 14$$

10

3 4



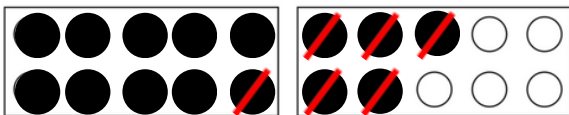
$$9 + 4 = 13$$

10

1 3

afrekken met brug

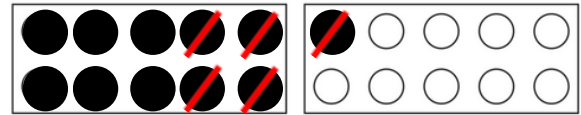
... /4



$$15 - 6 = 9$$

10

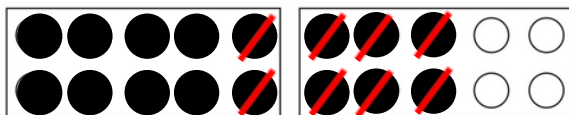
5 1



$$11 - 5 = 6$$

10

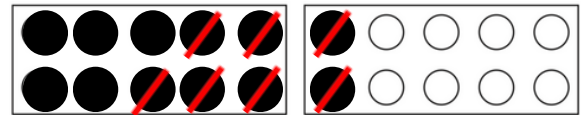
1 4



$$16 - 8 = 8$$

10

6 2



$$12 - 7 = 5$$

10

2 5